07/03/2023

Engineering Quite Buildings

Noise & Vibrations isolation solutions

p.pinto@cdm-stravitec.com

cdm stravitec

Making your world a quieter place

Mission & Vision

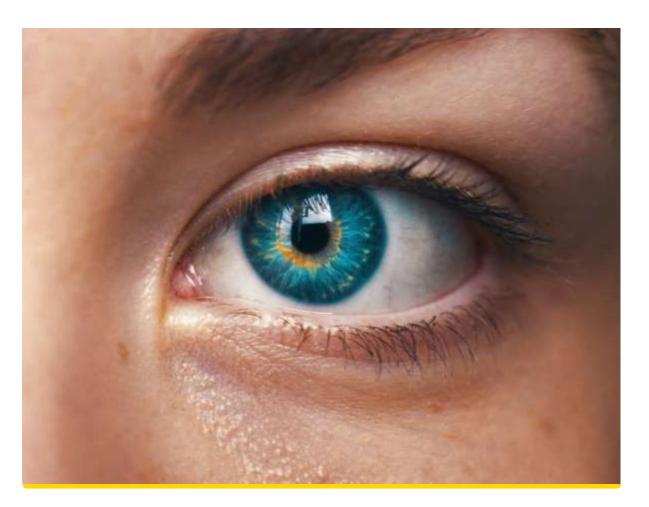
OUR COMMITMENT

MISSION

We strive to be global market leaders; offering high quality, customised and innovative solutions for the urban environment, made possible by investing in our highly skilled, committed and empowered people.

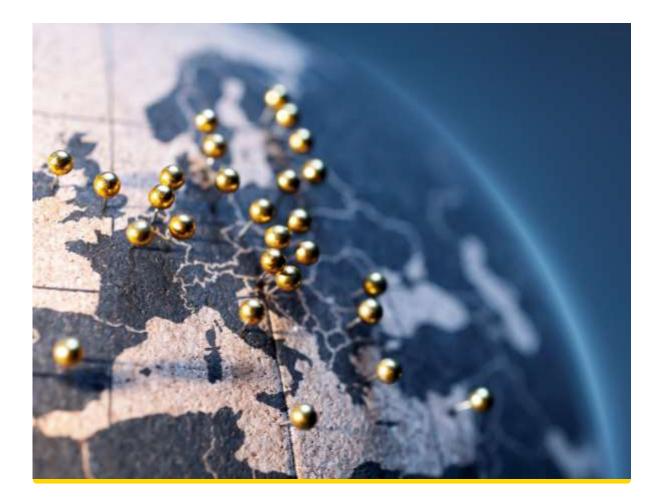
VISION

To make the world a quieter place where people are happier, healthier and more productive in an environment where levels of noise and vibration are responsibly managed.



Our Slogan

WHAT DRIVES US

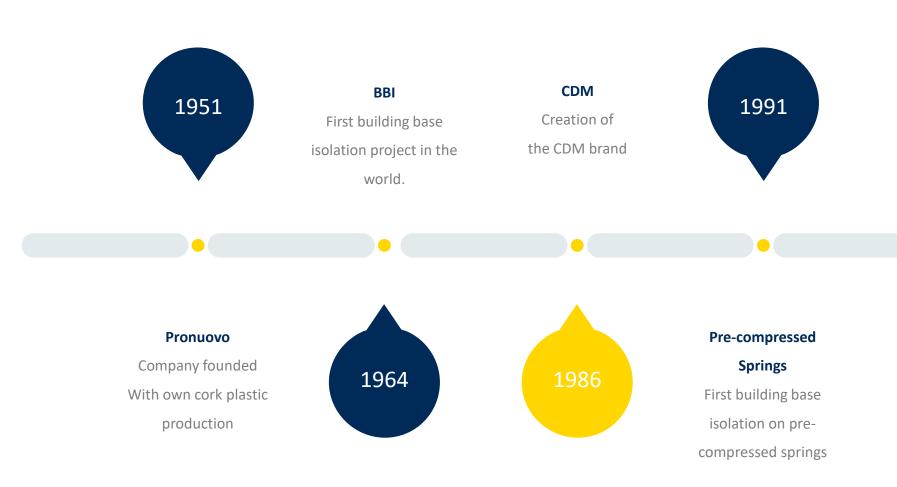


"Making your world a quieter place"

CDM Stravitec's many years of experience in the building market, our highly skilled engineering team, sophisticated computer analysis software and extensive knowledge of materials enables us to research, design and deliver the optimum solution for any noise and vibration specification.

Our Company History

MILESTONES



Our Company History

MILESTONES



Introduction of highresilience rubber composites



Introduction of polyurethane foam



Birth of

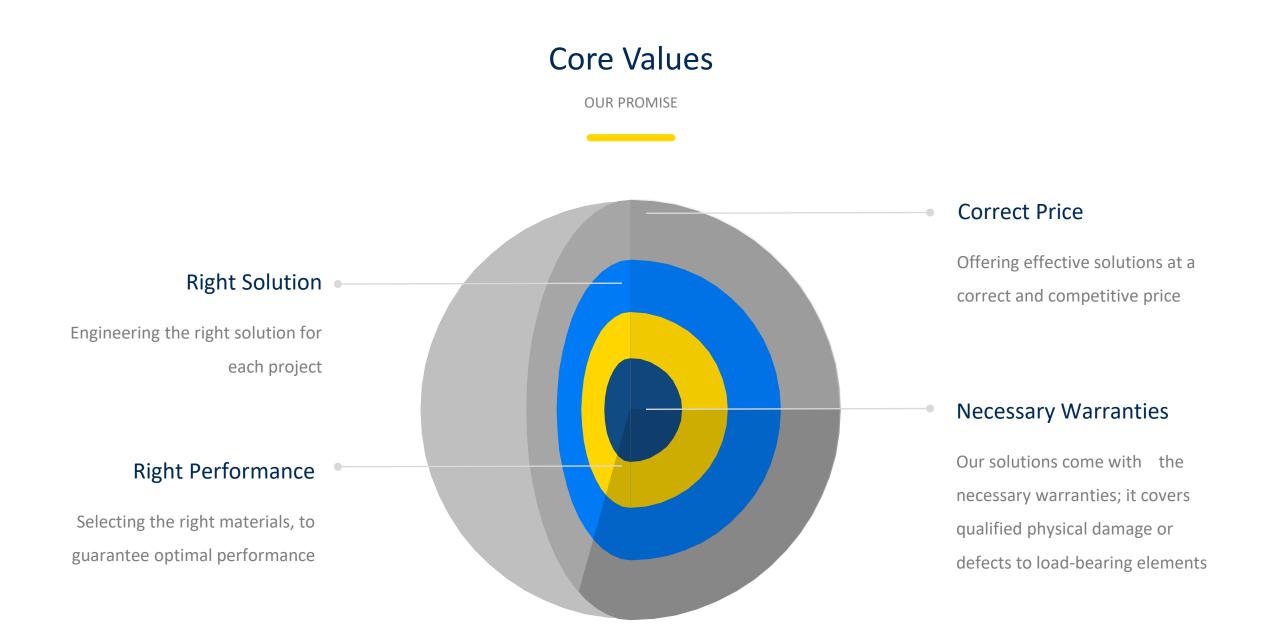
CDM Stravitec

Our Services

OUR PROMISE

CDM Stravitec is a solution provider offering customized products and systems for noise & vibration isolation. Since 1951 the company is offering **design**, **assembly**, and if required **installation** of its solutions.





CDM Stravitec

WORLDWIDE PRESENCE

BRANCHES PARTNERS 🕘

Range of Resilient Products

OUR MATERIALS



In-House Testing

DESIGN & EXPERIMENTAL TOOLS

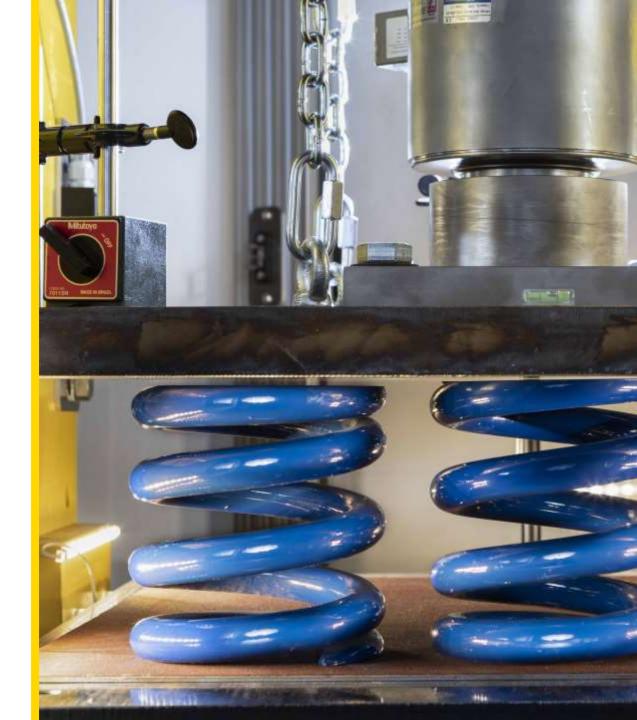
EXPERIMENTAL TESTING

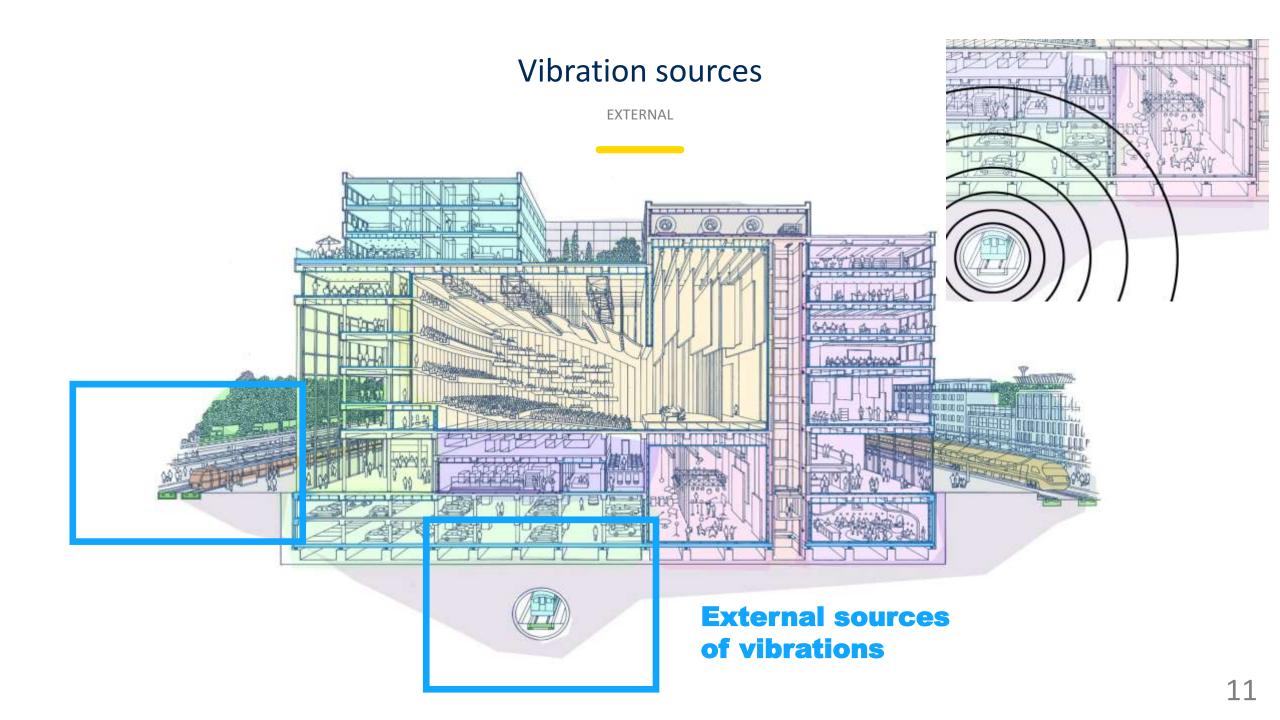
- HQ Lab facilities (Instron Hydropuls, CTS, resilient material characterization, creep, t° testing ...)
- Collaboration with different University Labs with up to 2.5 MN Hydropuls presses

NUMERICAL MODELLING

- Mechanical modelling by FEM
- Parametric studies
- Solution and material requirement optimization
- Hyper-elastic characterization of elastomers
- Test result prediction
- Elastomer bearing design (SOLIDS software)

ACOUSTICAL MODELLING

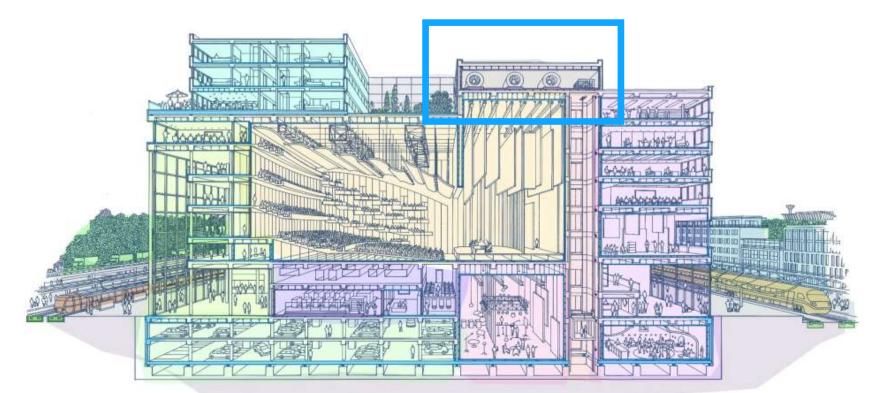




Vibration sources

INTERNAL

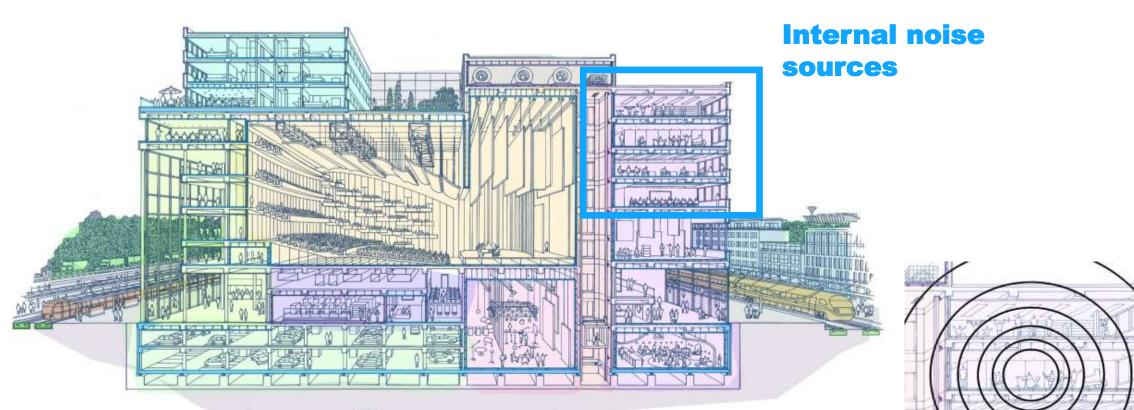
Internal sources of vibration: HVAC, generators, pumps, elevators, soil impacts, gyms, pools, garage doors, ...





Noise sources

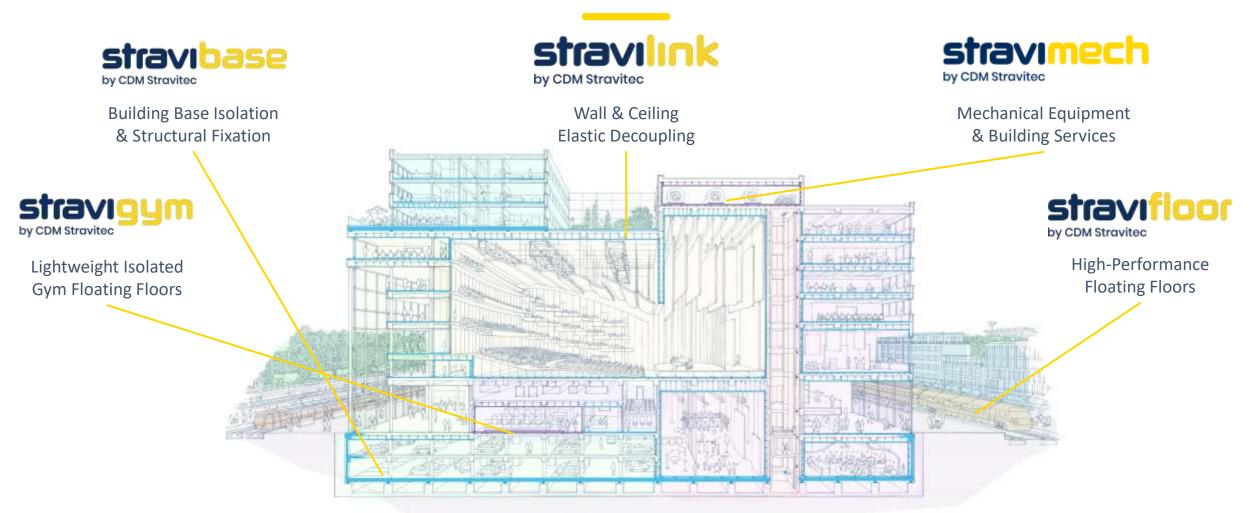
INTERNAL





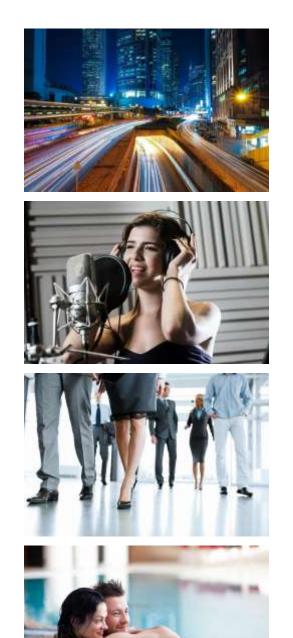
Intervention Levels

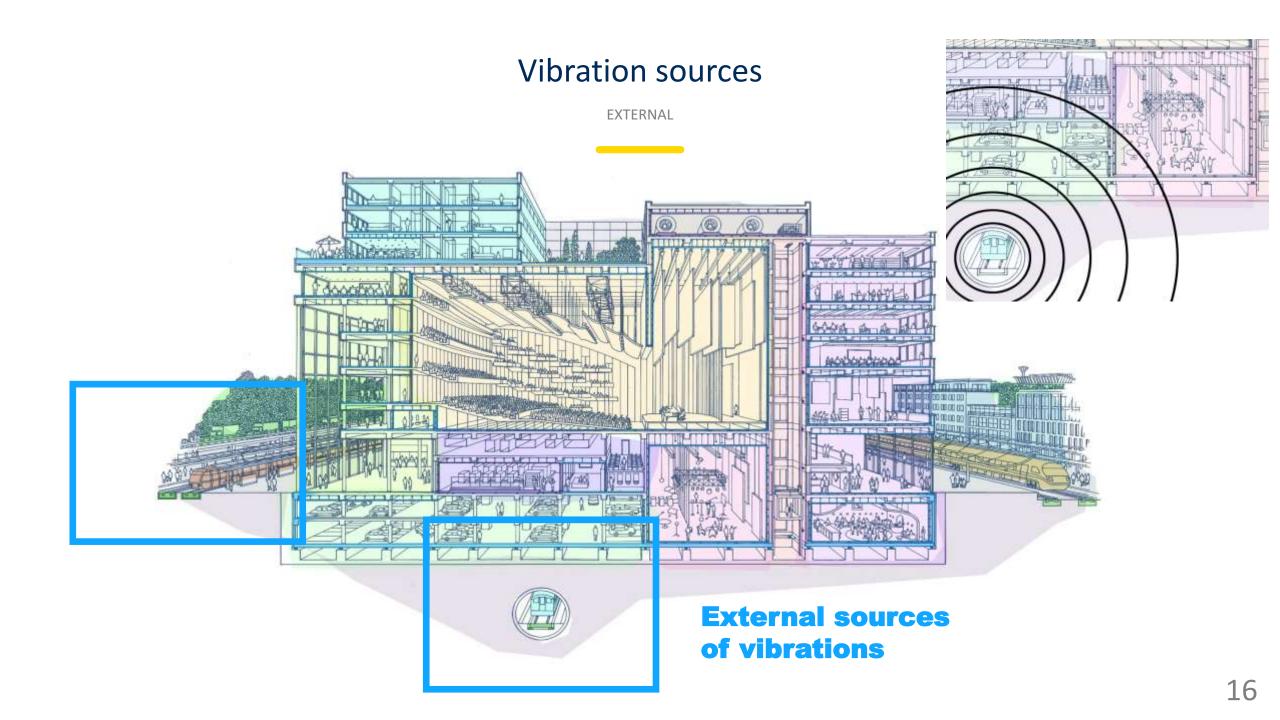
A SOLUTION FOR EACH SPACE



Most common isolation needs in buildings

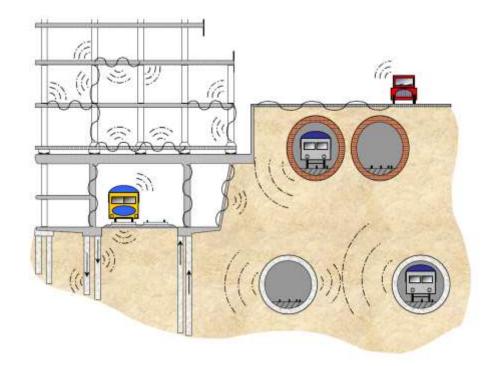
- Impact and rolling noise: e.g. multifunctional buildings, apartments, hotels, hospitals, schools, offices, warehouses, supermarkets, ...
- Vibration isolation from building service equipment's: e.g. : internal technical rooms, building roofs, elevators, pools, ...
- High performance spaces:
 - leisure spaces in multifunctional buildings (e.g. bowling, bars, discotheques, ...)
 - sound sensitive spaces (e.g. recording studios, cinemas, theatres, concert halls, ...)
- **Building base isolation**: structural decoupling measures for the noise and vibrations generated by the rail ad road traffic
- **Gym & Fitness**: gyms are critical spaces in multipurpose buildings
- **Timber construction**: lightweight timber constructions transmit low frequencies noise requiring specific isolation solutions





OBJECTIVES

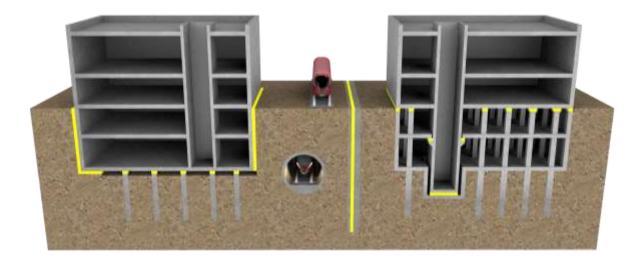
- Vibrational disturbance (up to 80Hz)
 - Human comfort Sensitive equipment
- Structural noise radiation (re-radiation)
 - Mainly human comfort (up to 250Hz)
 - Humans hear the combination of direct airborne + reradiated structure-borne noise (unless the source is located in a tunnel → only structure-borne noise)
- Structural damage
 - Fatigue cracks appearing in structures after a certain time
 - Often a combination of regular vibrational excitation and weather conditions (long term & complex)

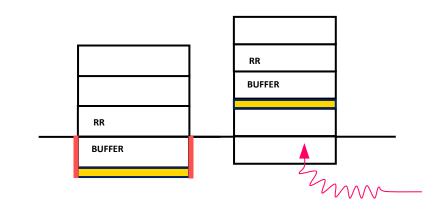


DESIGN BUILING CONSIDERATIONS

Location of the vibration cut:

- Structural stability → best to cut as low as possible
- Cut in lower level \rightarrow more expensive (price in \in/kN)
- Buffer level if possible to have got higher performance





Design Load:

- DL & LL must be known, non-factored
- Acoustical Design Load (ADL) = DL + LL/3 < Max Static Load
- SLS (non-factored load combinations of DL, LL, WL, according to EC1) < Max Total Load

Stability checks:

- factored & ultimate state combinations
- (wind, seismic loads, impact forces...)



Stravibase Fix Structural elastic fixation system for any type of construction



Stravibase Raft Resilient continuous supporting bearing system



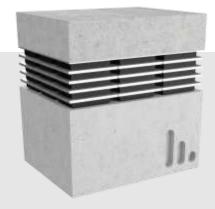
Stravibase SEB Elastomeric bearing for the structural isolation of buildings



Spring bearings for structural isolation of buildings



Stravibase SpringBox Pre-compressed spring bearings for structural building isolation



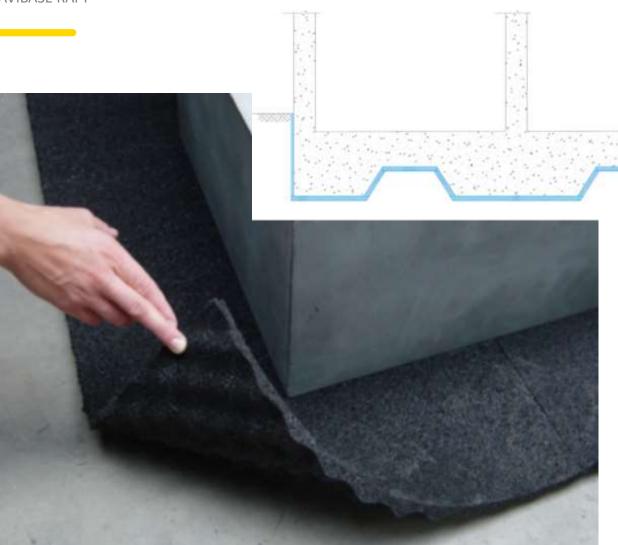
Stravibase VHS Very high stress bearings for structural building isolation

19

STRAVIBASE RAFT

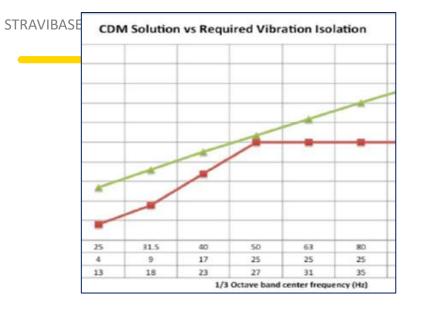
Continuous resilient support for raft foundations

- Wide range of thicknesses for different isolation performances, meets natural frequencies as low as 10Hz
- Adaptable stiffness according to the loads to be taken
- High resistance to impact during installation and pooring + high resistance to alkaline water (wet concrete)
- Low creep behavior
- Easy and quick installation









PS 314 – Queens, NY, USA

New school close to a metro line isolated in a Resilient continuous supporting bearing system on the raft foundation (60mm thickness)

• Stravibase Raft - 12 Hz

STRAVIBASE VHS

High stress elastomer bearings for structural isolation of buildings and structures

- Designed for natural frequencies 8 15Hz
- Easily replaceable
- Footprint minimization
- Lifespan greater than 50 years
- High lateral stiffness
- Easily adapted to meet different loads
- Flexible solution







Doornroosje (NL)

To increase the comfort of the users with respect to noise and vibrations generated by the nearby train traffic, it was decided to put the entire Doornroosje music center on a building base isolation system with a decoupling frequency of approximately 10Hz.

STRAVIBASE SPRING

Simple spring bearings for structural isolation of buildings and structures

- Can be designed for natural frequencies of 2,5Hz to 5Hz
- Cost effective
- Easy to install
- Lifespan greater than 50 years
- High lateral stiffness
- Easily adapted to meet different loads and performance requirements
- Deflections up to 20 50 mm during construction

References: Nanterre, Paris, France Highbury Crescent, London, UK Hotel Yazz, Prague, Czech Republic







Apartments building Nogent (FR)

New building close to a track line build-up in single spring bearings (below level 1), to guarantee indoor noise levels that allow users the proper acoustic comfort

• Stravibase Spring 3,5 Hz

STRAVIBASE SPRINGBOX

Pre-compressed spring bearings for structural isolation of buildings and structures

- Designed for natural frequencies 2,5Hz 5Hz
- Easily replaceable
- Limits deflection of the building during construction
- Lifespan greater than 50 years
- High lateral stiffness
- Easily adapted to meet different loads
- Full boxes are cost effective

References: - Hotel La Citadelle, Montpellier, France - New Orleans building, Rotterdam, The Netherlands







University of Amsterdam (NL)

The redevelopment of the Roeterseiland campus includes a diamond polishing factory and several faculties of the University of Amsterdam. To minimize noise and vibration transmission and reduce additional deflection during construction the steel structure was isolated using pre-compressed spring bearings



Ebury Square (UK)

A high end residential buildings at Chelsea one of which is built directly on top of the cut-and-cover tunnel of the Circle and District lines in between Sloane Square and Victoria. The vibration levels on site are very noticeable and to limit the structure-borne noise levels both buildings were isolated on pre-compressed spring boxes.

• 341 pre-compressed steel boxes / 3,2 Hz





Nova Clínica Girona (ES)

New building close to a track line build-up in pre-compressed spring boxes (below level 1), to guarantee indoor noise levels that allow users the proper acoustic comfort and the necessary protection for hospital activities (people and equipment)

- 450.000 kN load
- 7.804 springs (596 pre-compressed steel boxes)

DESIGN BUILING CONSIDERATIONS

- Structure flexibility
- Load redistribution
- Replaceability
- Fire protection
- Lateral forces
- Uplifting forces
- Stability core decoupling
- Long term behaviour
- Failsafe required







DESIGN BUILING CONSIDERATIONS

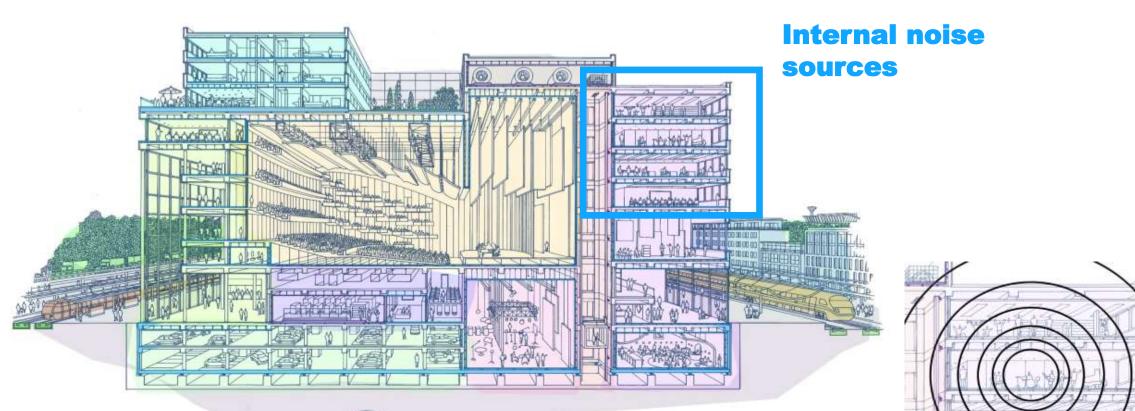


- 1 Uplift security
- 2 Fail-Safe space
- 3 Shear key
- 4 Jack-up space



Noise sources

INTERNAL





WHERE?

1) "ACTIVE" isolation (at the source)

- HVAC / technical floors in offices and other machine floors
- inner sports floors, bowling rooms
- cinema rooms, theaters, concert halls, cultural centers
- studio's
- large residential buildings, flats
- parking floors
- 2) "PASSIVE" isolation (at the receiver)
 - box-in-box setups against (rail) traffic noise & vibrations
 - control and office rooms in heavy factories

SETUP

TOP FLOOR

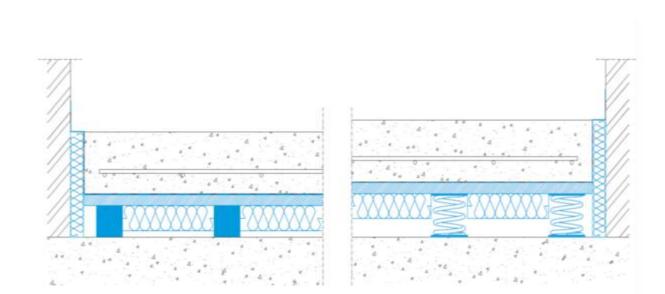
- light & dry (wood)
- heavy & wet (concrete)

ISOLATOR

- resilient mat
- discrete elastomer bearings / springs

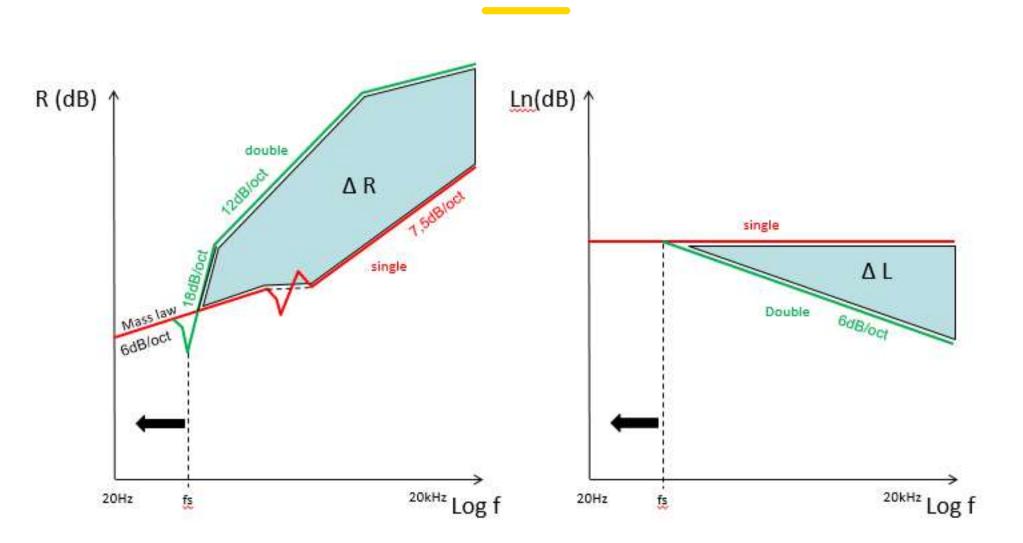
BASE FLOOR

- light & dry (wood / steel)
- heavy & wet (concrete)



- different combinations possible
- ✤ "mass-spring-mass"

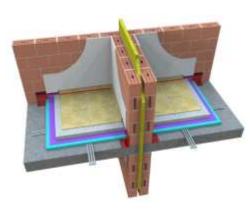
PERFORMANCE



SOLUTIONS

Full surface solutions:

 Elastic layer is continuous under floating floor = every m² of elastic layer is loaded with a m² of floating floor mass



- Natural frequencies above 20 Hz
- Simple and fast
- Low risk of errors

Linear supports:

 Upper floor mass is
"assembled" to line loads that are carried by the elastic material



- Natural frequencies below 20 Hz
- Easy installation

Discrete solutions:

 Upper floor mass is "assembled" to point loads that are put on elastic pads



- Lowest natural frequencies (4 -15 Hz)
- Best performances
- Careful installation required
- Applicable for most critical situations



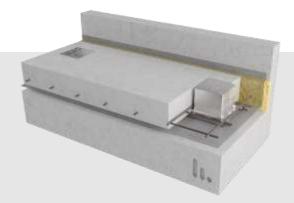
Stravifloor Batten Resilient floor batten solution with anchoring system



Stravifloor Channel Isolated steel batten floor system with enhanced stiffness



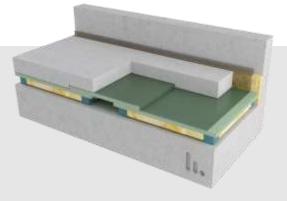
Stravifloor Deck Low-profile deck floor system with high bending stiffness



Stravifloor Jackup Jack-up system using reinforced boxes & replaceable isolators



Stravifloor Mat Roll-out isolation solutions For minimal system thickness



Stravifloor Prefab Pre-manufactured modular floating floor solution

STRAVIFLOOR MAT



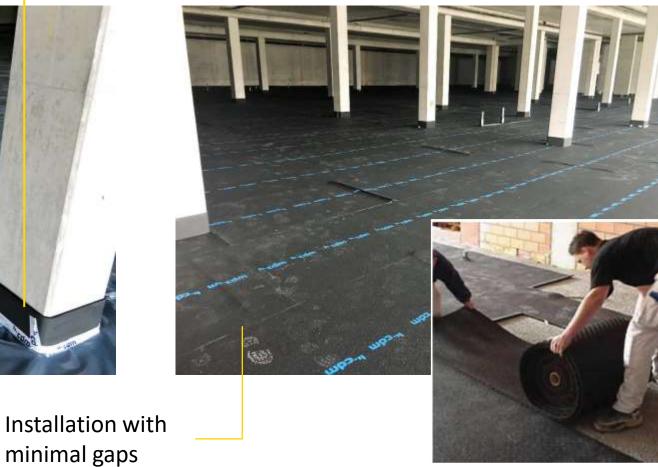
- Stravifloor Mat comes in many material types and thicknesses
- Some of the standard materials used in the residential and hotel marketplace:
 - **Roll-F3**_e 3mm regenerated crumb rubber;
 - **Roll-F4.5**_e 4.5mm regenerated crumb rubber;
 - Roll-W8_a 8mm thick profiled resin-bonded rubber mat usually used for isolating screeds
 - **Roll-W15**_a 15mm thick profiled resin-bonded rubber mat usually used for isolating screeds where high isolation performance is needed

Stravifloor Mat	Floating floor thickness	L _{rinw} (C _{I,r})	ΔL_w(C_{iΔ}) [dB]	R _w (C;C _{tr})
Roll-W15a	100mm	45(0)	31(-11)	70(-2;-7)
Roll-W8a	100mm	50(0)	27(-12)	69(-2;-7)
Roll-F4,5e	60mm	54(1)	24(-12)	-
Roll-F3 _e	70mm	60(-2)	18(-9)	÷

STRAVIFLOOR MAT

Carefull installation of perimeter strip around all columns, pipes, ...

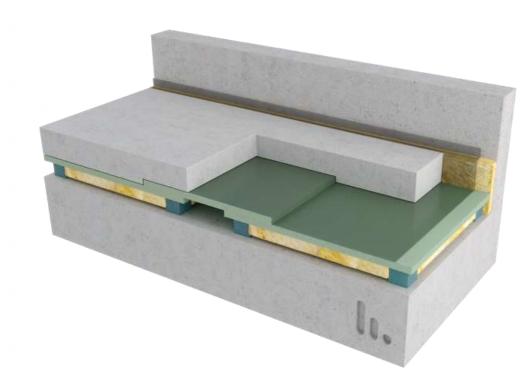
.()





Fully covered by PE-foil

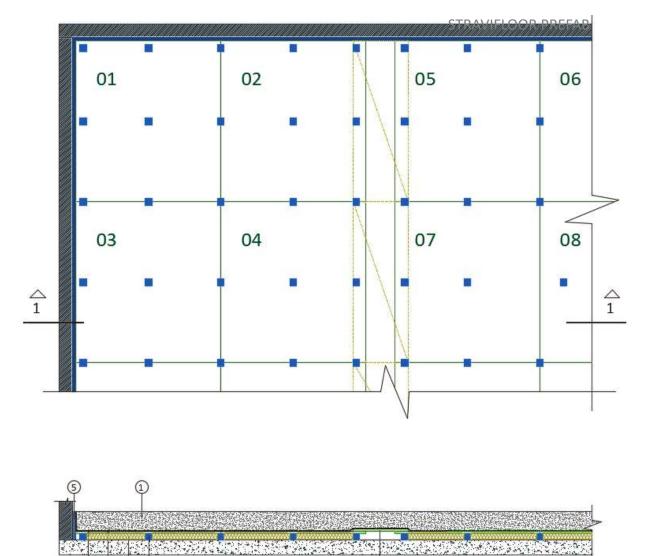
STRAVIFLOOR PREFAB



- For dry and wet floating floor constructions
- Elastomer bearings or springs
- Positioning of resilient elements conform load extra point loads or line loads are no problem
- Sound absorption material fixed in the air void
- Installation drawings clearly show the location of the panels and the system is installed like a simple jigsaw puzzle
- Quick and easy to install

Features:

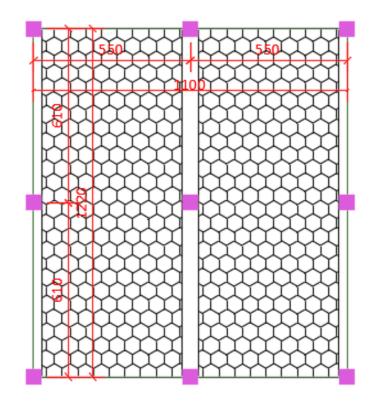
- High improvement of impact noise even in low frequency ranges
- Very adaptable installation height
- Allows to install services in the void
- High performances:
 - R_w > 75 dB
 - $\Delta L_{nw} > 40 \text{ dB}$



Section 1-1

6

6240



STRAVIFLOOR PREFAB

Car park and access tunnel



Installation from sides towards tolerance zone

Conical pads to create enough load bearing surface



STRAVIFLOOR CHANNEL

- Available in different steel channel types
- Different grades and types of bearings depending to the loads and performance
- Features:
 - Pads can be changed to meet project specific natural frequency and damping requirements
 - Can be used for wet and dry floating floors
 - Can support a variety of formwork such as timber, metal decking or cement particle board
 - Can be supplied with project specific installation drawing

STRAVIFLOOR CHANNEL

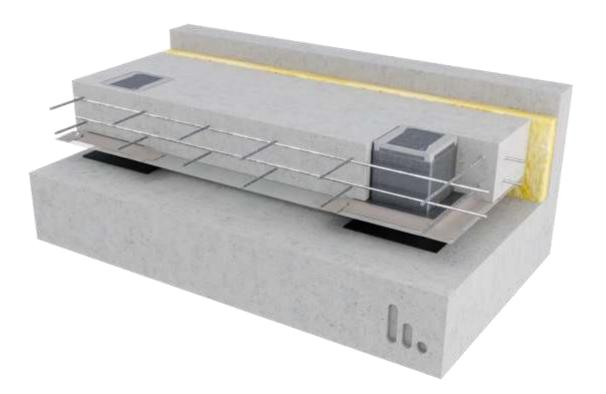
Box-in-box in concert hall and rehearsal room



Resilient Channels

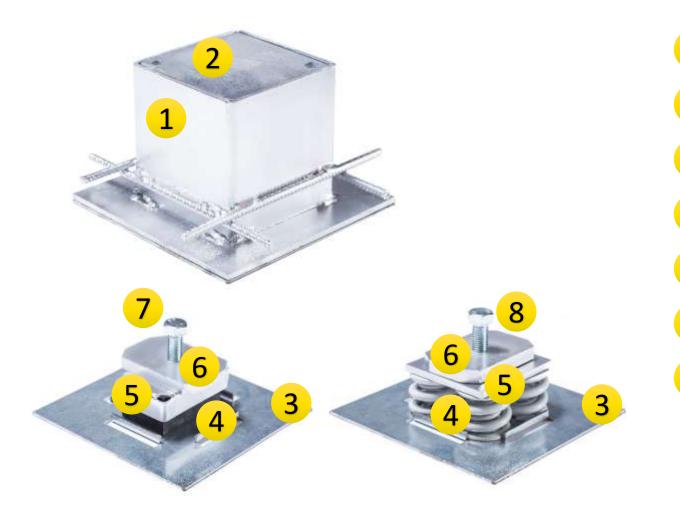
Lost formwork for floating slab concreting

STRAVIFLOOR JACKUP-R



- Can be provided with elastomer bearings (fn< 10Hz), or spring mounts (fn= 4.5Hz at design load)
- Isolators can be adapted per box to cope with different loads (surface/line/point) / fr
- Standard box heights of 100mm, 150mm and 200mm
- Jack-up heights from 20mm to 300mm possible
- Springs or elastomers are easily accessible after installation (replacement / inspection)
- All adjustments can be made without lowering the floor slab
- Excellent for contact noise isolation

STRAVIFLOOR JACKUP-R



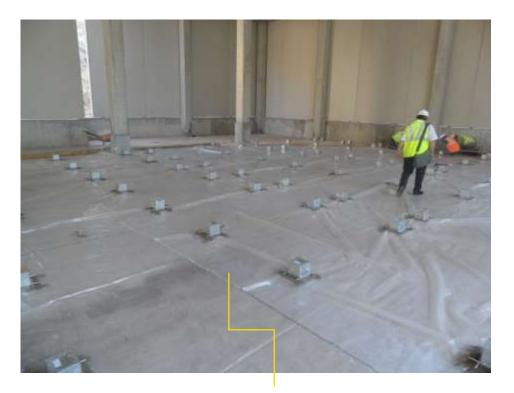
- Jackup box
- Cover plate
- 3 Bottom plate
- 4 Isolator = elastomer or spring
- 5 Spring plate or bearing cap
- 6 Adjustment plate
 - 7 Bolt

STRAVIFLOOR JACKUP-R

Data center spring bearings with micro-seismic protection



Installation of perimeter isolation and lateral buffers



PE foil on structural slab + taped around boxes

STRAVIFLOOR JACKUP-R

Data center spring bearings with micro-seismic protection



Reinforcement grid (double layer) installed



Floating floor jacked up

STRAVIFLOOR DECK



- For concrete, steel and wooden (WFC / CLT) base floors
- Elastomer or spring bearings
- Can be changed to meet project specifications (natural frequency, damping requirements, Lnw & Rw)
- High bending stiffness specifically for restricted build-up height / limited extra weight applications
- Very thin concrete floating slabs without extra reinforcement (min 45mm) since formwork and reinforcement are one

STRAVIFLOOR DECK

BBC w1 studios technical boxes

Installation of metal angle profile to pour concrete

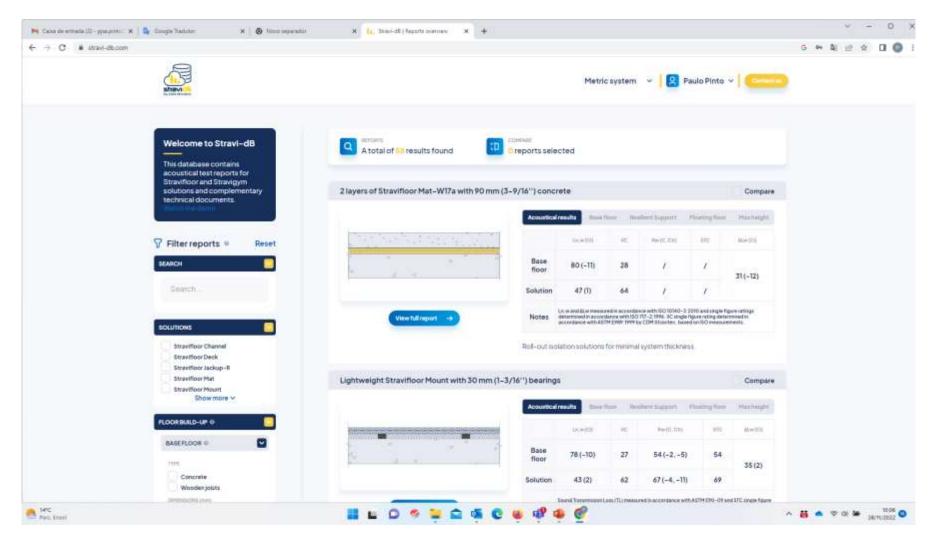


Carefull shimming of each pad (by using CDM-71 pads)



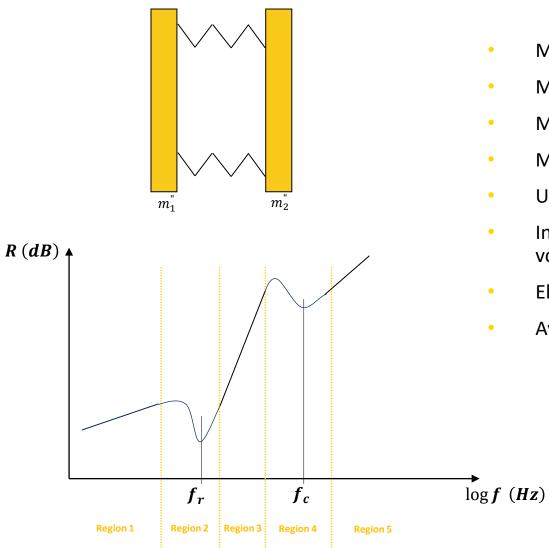
Installation of mineral wool to avoid standing waves in void

STRAVI-DB DATA BASE



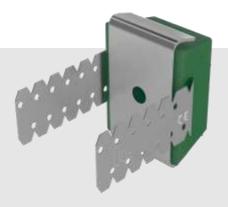
https://www.youtube.com/watch?v=kum0_83Wo1Q&feature=youtu.be

PRINCIPLES



- Maximize the masses
- Maximize the air void
- Minimize connection stiffness
- Minimize contact surface of connectors to limit ΔR
- Use non-identical elements to spread coincidence effects
- Insert a porous absorption material into the air void to avoid standing waves in void. Cover at least 80% and make sure the porous material is not compressed
- Eliminate all possible rigid contacts (perimeter, pipes, columns)
- Avoid leakage







Stravilink QRC Isolated ceiling system to isolate a standard ceiling channel

Stravilink QR Resilient acoustic stud wall fixing to isolate dry wall constructions

Stravilink QRW Isolated wall system designed to isolate a standard wall channel



Stravilink RHD Resilient head detail for the isolation of dry and wet walls

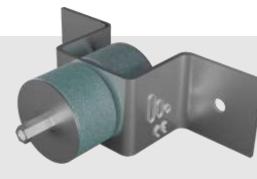


Stravilink WallFix Stud partition base isolation system to isolate dry walls



Stravilink WallStrip Load bearing resilient strip to minimize flanking transmissions





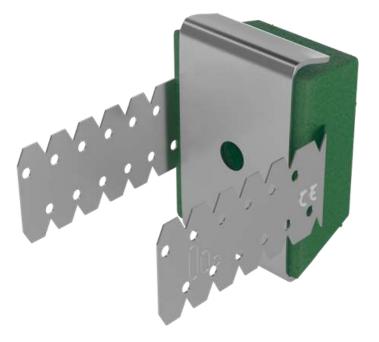
Stravilink WallBatten Resilient wall batten to isolate dry wall constructions

Stravilink WH Resilient wall tie allowing walls to be mechanically tied together Stravilink WH3 Resilient wall brace to isolate a wall from an adjacent support

STRAVILINK QR



- Quick & easy to install with / without independent frame
- For voids of 50 to 80mm
- Very low contact surface
- With built-in security against over-tension
- Rw = 15 to 25dB for direct noise component



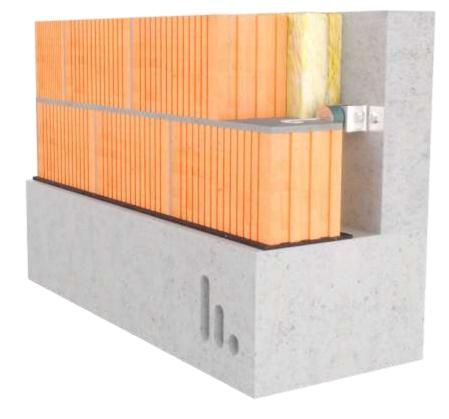
STRAVILINK WALLBATTEN



- Quick & easy to install without independent frame
- 2 standard thickness: 56mm and 96mm
- Very low contact surface
- Rw = 15 to 30dB for direct noise component

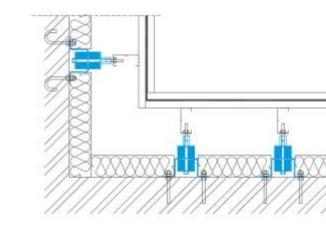


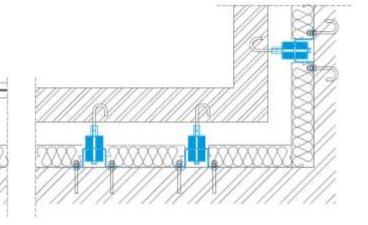
STRAVILINK WH





- Only for independent wall frames (to increase wall stability)
- Secondary wall can be dry or wet
- Adaptable void width, depending on the length of the M6 threaded rod / hook





STRAVILINK WH3

•

- Only for independent wall frames (to increase wall stability)
- For fixed voids of 40mm



STRAVILINK QRW



- Without independent wall frame
- Primary wall can be dry or wet (secondary wall is always dry)
- Fixed void width of 30mm
- With built-in security against over-tension
- To be used with hat channel only

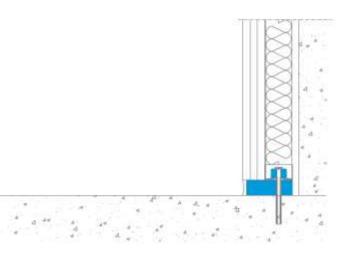


STRAVILINK WALL FIX





- Independent wall frame
- Adaptable void width
- Fixations to floor / side walls / ceilings (lateral and upper strips can be softer)
- Combinable with Stravilink QR, WH, WH3 in case of very high walls (for stability reasons)





Stravilink CC40 & CC60 Elastomeric acoustic suspension hangers for suspended ceilings



Stravilink PHR Spring isolation hangers for suspended ceilings



Stravilink PHS Elastomeric isolation hangers for suspended ceilings



Stravilink PHS-S Elastomer acoustic suspension hangers for suspended ceilings

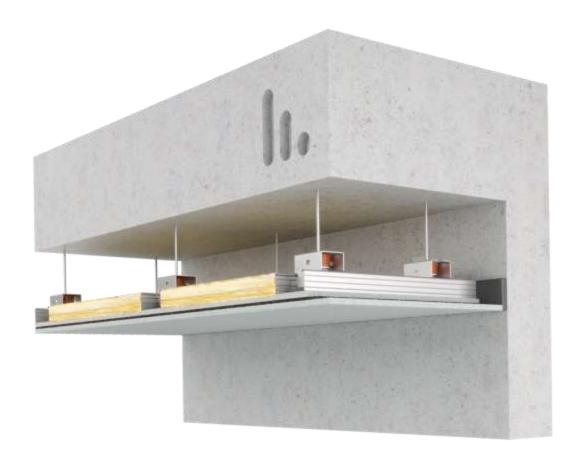




Stravilink PSJ Elastomeric isolation joist hangers for suspended ceilings

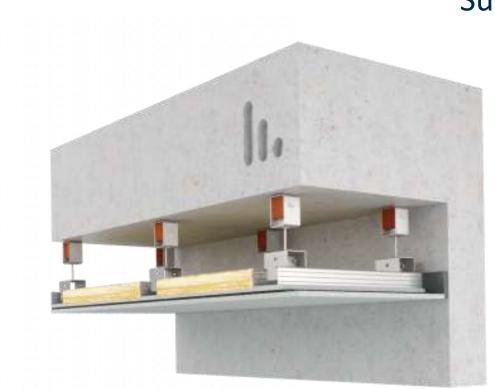
Stravilink PRJ Spring isolation joist hangers for suspended ceilings

STRAVILINK CC



- 2 load standards: 150N and 350N
- 2 widths: 45mm ("CC40") and 60mm ("CC60")
- For direct fixation (extra pad needed) or with increased air gap
- No secondary profiles required
- Typically 2 per m²
- Natural frequency between 12 and 18Hz





STRAVILINK PHS / PHR

•

- 4 load standards for pads (8 to 10Hz):
 - 150N / 500N / 1000N / 1500N
- 5 load standards for springs (4 to 5Hz):
 - 80N / 250N / 500N / 1000N / 2000N
- For heavy structures / typically when secondary profiles are used (reduced number of contacts)





STRAVILINK PHJ / PRJ



- 2 load standards for pads (12 to 18Hz):
 - Stravilink PSJ-150: 10-20 kg per hanger
 - Stravilink PSJ-350: 20-45 kg per hanger
- 3 load standards for springs (4 to 5Hz):
 - Stravilink PRJ-80: 5-10 kg per hanger
 - Stravilink PRJ-250: 10-35 kg per hanger
 - Stravilink PRJ-500: 25-60 kg per hanger
- For lateral fixation to joists in order to win space
- No secondary profiles required
- Ideal for renovations





STRAVILINK QRC

•



- Fixed void width of 30mm
- With built-in security against over-tension
- To be used with hat channel only



PERIMETER STRIP



Can be applied around floating floors, suspended ceilings and isolating party walls

Eliminates the risk of flanking transmission at the floor/wall/ceiling perimeter by completely isolating the hard surfaces

Long term performance

Standard width: 50mm, 100mm, 200mm

Width of the perimeter strip can be adapted to the project

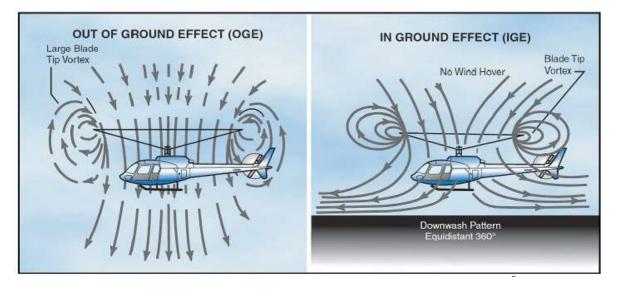
Hotspots applications inside a building

- Roof helipads how to isolate?
- Rooftop pools tested technology
- Sports and fitness floors smart solutions
- Rolling noise elevators
- FBT "frozen bearing technology"

Rooftop helipads

PRINCIPLES

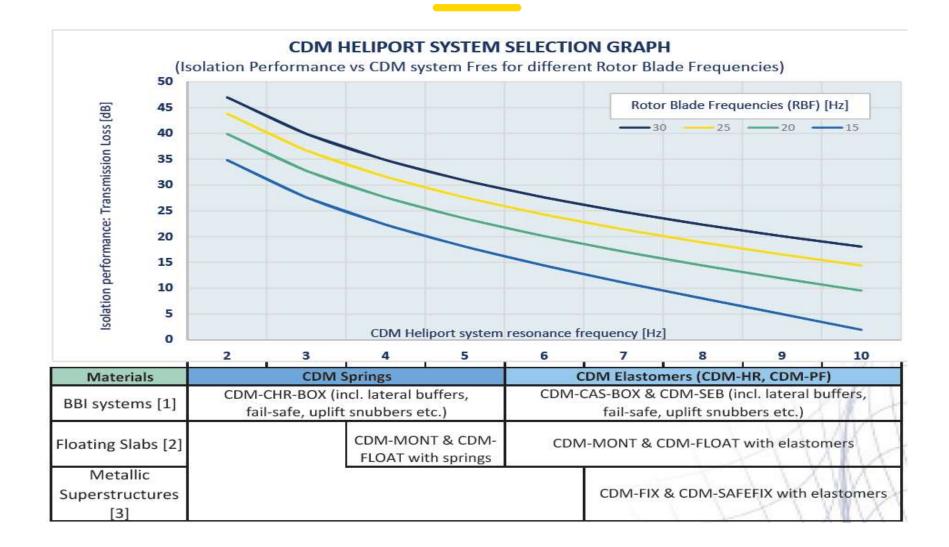
• In rooftop heliports during take-off and landing helicopters generate noise and downward pressure waves which are transmitted to the structure

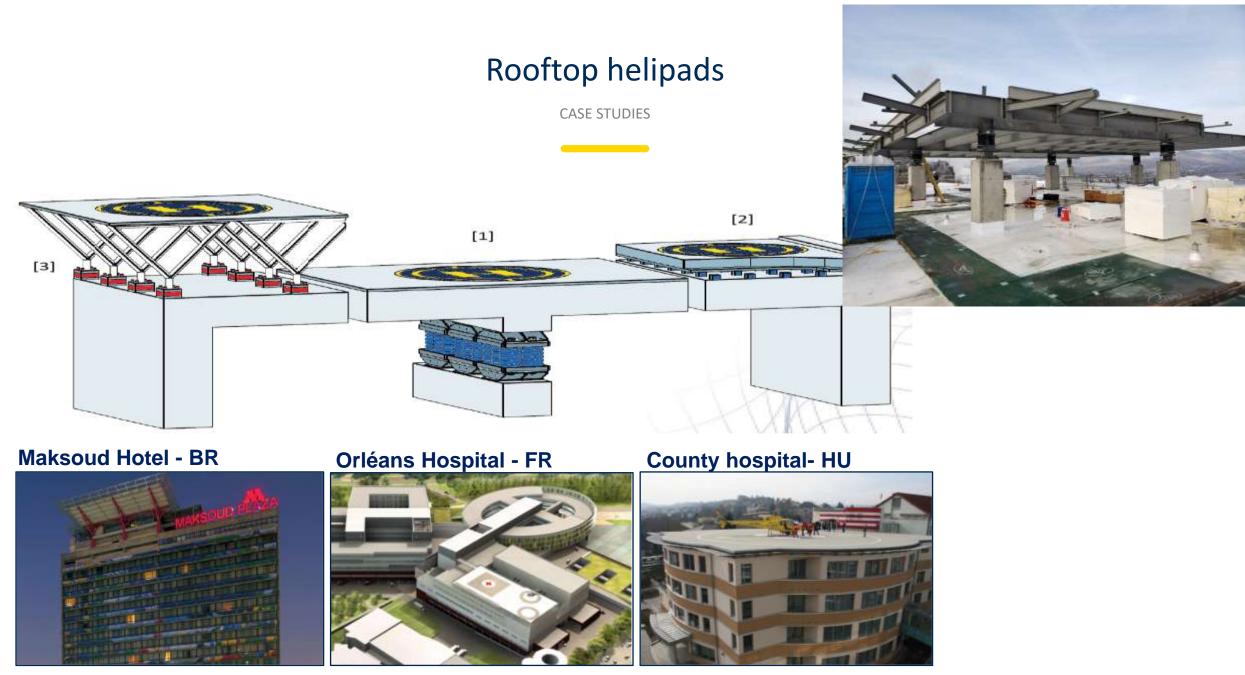


- The vibration excitation is defined by the number of blades (n) and the frequency of the rotor (Ω).
- Additionally there are several harmonics (2nΩ, ...) creating significant noise from the engine and exhaust sources.

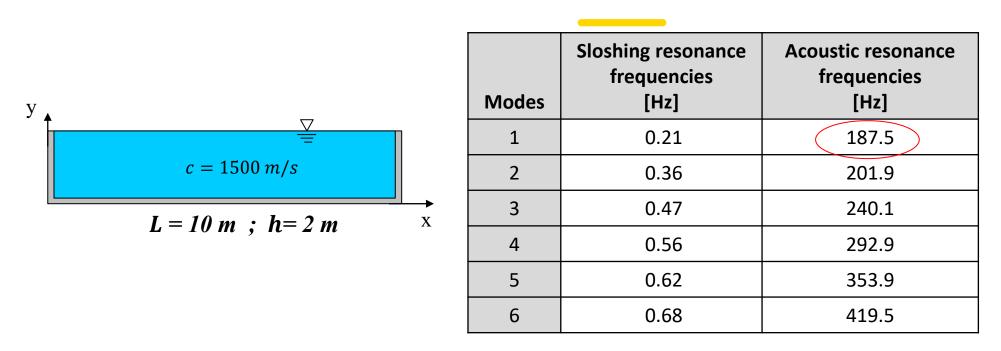
Rooftop helipads

ISOLATION SOLUTIONS





SLOSHING AND ACOUSTIC MODES

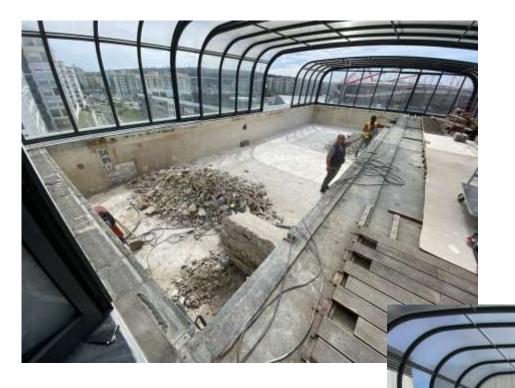


- The vibration coming from the sloshing water doesn't have enough energy to excite the structure
- The main radiated noise source is coming from the acoustic waves at medium to high frequencies
- Most pools should be designed to have good isolation above 100Hz although due to the structure vibration modes it is usullay get peaks at 25 Hz

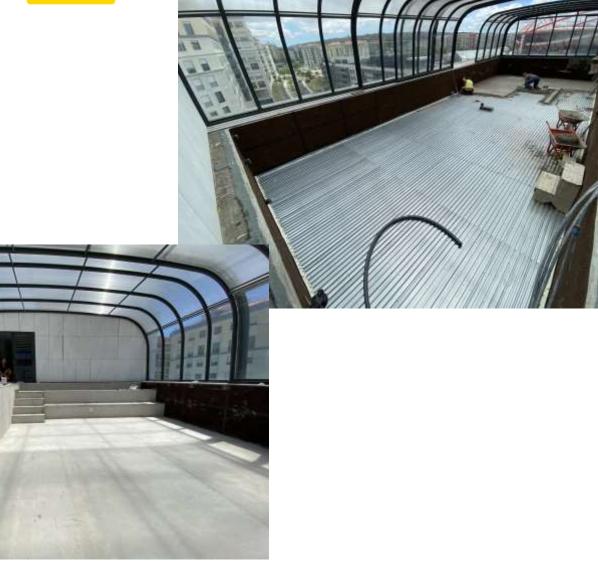
ISOLATION SOLUTIONS

	Continuous Support Structure		Discrete Support Structure		
	Discrete Isolation	Full-surface Isolation	Punctual Isolation	Linear Isolation	
5.					50
		2	4a 4b	3	
and a					

ISOLATION SOLUTIONS



0



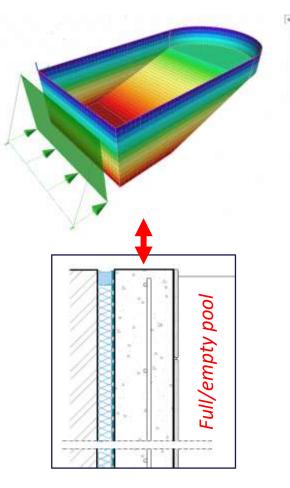
DESIGN CONSIDERATIONS

The isolation system must be designed:

- Imposed Loads
- Controlled deflections
- Functionality
- Compatibility







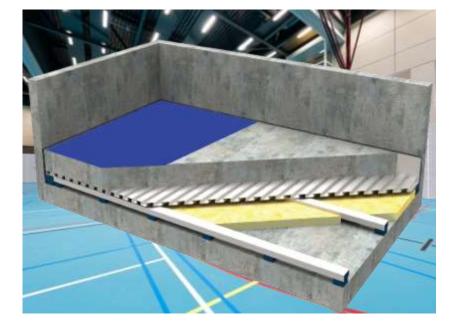
OVERVIEW

- Gyms and fitness facilities has increased dramatically often integrated into office, residential buildings, hotels, in order to make them as accessible as possible.
- Different types of activities as jumping (kangoo), ball sports, weights and running machines → all represent different types of excitation which require different approaches for a correct performance floating floor
- Unfortunately, ignorance is still too common, leaving gyms with no treatment and in big trouble if built within a sensitive environment.

The long list of enquiries to improve low-performing sports floors and the lack of specific standards and guidelines \rightarrow CDM undertakes a depth R&D



SOLUTIONS CONCEPT

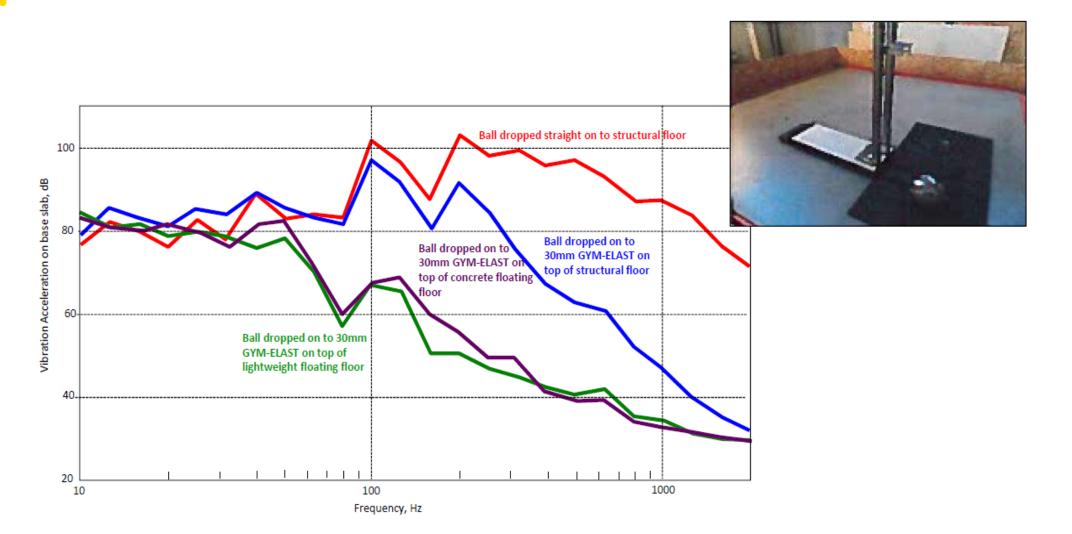


FF 'wet' systems predominantly new build

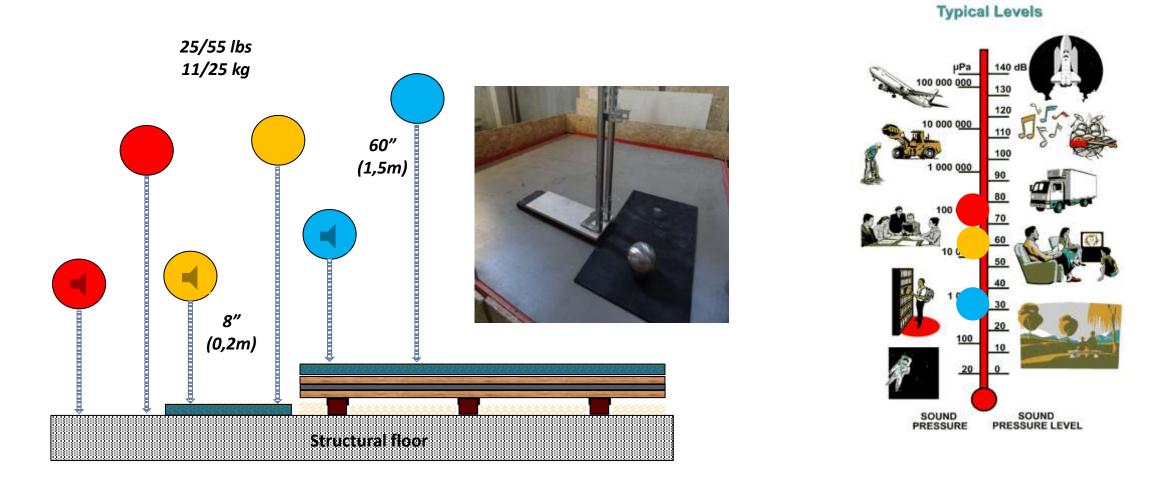


FF 'dry' systems *predominantly refurb*

PERFROAMANCE



STRAVIGYM – PERFORMANCE



STRAVIGYM



- Continuous support floating floor or discrete support floating floor
- Lightweight
- High performances with dry floating floors possible
- Installation depths ranging from 100 mm to 160 mm
- Quick and easy installation
- Compatible with all floor covering types, specially roll-out and seamless PUR systems
- Cost-effective high-performance solution
- If required can easily be dismantled and reinstalled at another venue

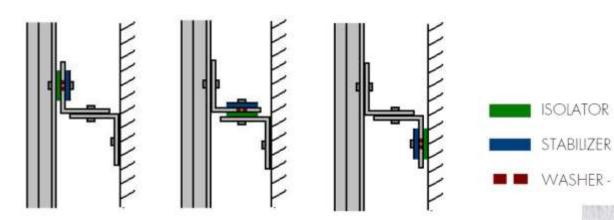
Elevators isolation

STRAVIMECH ELEVATOR FIX

ISOLATOR

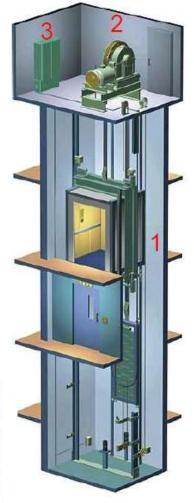
STABILIZER

Guide rail decoupling •



- Rolling noise of cabin / counterweight (1) •
- Lift motor (2) •
- Electrical closet (3) •





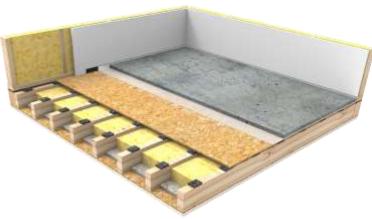
Frozen bearing technology

FBT

- CDM patented technology developed in 2009
- The bearing is compressed in factory until the defined thickness
- and is "conserved" in pre-compression state by freezing at -79°C,
- The bearing is transported to the construction site in a coolbox
- is introduced into the "vibration cut", where it will gradually take over the loads as its temperature reaches the ambient temperature.



Timber construction CLT /WCT Resilient suspended ceiling Wall decoupling system Floor isolation system



21/10/2021

Thank You

cdm stravitec

Making your world a quieter place